- 1. Tank must be placed on one of the following:
 - a. Concrete: Slab with minimum 6" depth, level and free from severe vibration or major cracks b. Soil: Pad with level surface and compaction deemed appropriate by a soils engineer.
- 2. Never transport tank while tank is loaded.
- 3. Make sure that the portable hydraulic pump is stowed away in a safe, and secure place during transportation.
- 4. Re-torque wheel lugs before transporting.
- 5. Never climb on tank before being properly trained, and always tie off.
- 6. Remove loading sock before transporting.
- 7. Tank must be fully emptied before raising and lowering the tower.

- 8. Always operate one lever at a time, keeping tower level as possible, never exceeding 4" increments.
- 9. Never stand under tank unless all safety locks are in place.

To Raise tower:

- 1. Place trailer on level surface, as indicated above.
- 2. Remove trailer from truck.
- 3. Connect hydraulic auxiliary motor.
- 4. Connect loading hoses to pipes before raising tower.
- 5. Connect discharge sock before raising tower.
- 6. Pull front and back lower pins.
- 7. Always operate one lever at a time.
- 8. Lift left lever until front of tank raises a few inches, release lever.

- 9. Lift right lever until rear of tank lifts a few inches, release lever.
- 10. Alternate levers until lock pins are fully visible.
- 11. Install lock pins that are stored in lower storage box.
- 12. Once the lock pins are in place lower tank until it is resting on pins.
- 13. Once all steps are complete, fill tank with water.

To lower tower:

- 1. Connect hydraulic auxiliary motor.
- 2. Lift left lever until front pins are fully visible.
- 3. Lift right lever until rear pins are fully visible.
- 4. Remove lock pins.
- 5. Once lock pins are removed, do not walk under tower.

- 6. Press levers down one at a time, lowering tank in small level increments until tank is fully lowered.
- 7. Install lower pins and safety clip.
- 8. Remove pump and all hoses. Securely stow prior to shipping